Michel P. Williams MWilliams@SennLaw.com

October 30, 2024

## MEMBER SELECTION SECONDING LETTER

John M. Nolan Chair, Member Selection Committee c/o American College of Real Estate Lawyers 220 N Market Street, Suite 100 Frederick, MD 21701

## Dear Mr. Nolan:

I am pleased to second the nomination of Cyndi Stovall for membership in the American College of Real Estate Lawyers made by David Camp. Cyndi is a distinguished real estate attorney whose expertise and contributions to the field make her an exceptional candidate for ACREL.

I have received and reviewed the Proposal for Membership submitted by David Camp and certify that Cyndi Stovall satisfies the criteria for selection to the college as set forth in Section 4 of the Guidelines for Regular Member Selection. In my opinion and to my knowledge, the Nominee satisfies ACREL's Statement of Professionalism and exemplifies the standards of professional integrity and civility as provided in the Guidelines. I am not (a) in the same firm, business entity, faculty, or other organization as the Nominee, (b) related by birth or marriage to the Nominee, or (c) a current Governor or member of the Member Selection Committee of the College.

Cyndi specializes in assisting clients through the complexities of real estate transactions, development, and operational matters across the lifecycle of their projects. Her work encompasses collaboration with landowners, municipal officials, and consultants on critical issues such as annexation, rezoning, and subdivision. She adeptly navigates challenges related to environmental regulations, land use, fire codes, and building codes, displaying her comprehensive understanding of the legal landscape.

One notable aspect of Cyndi's practice is her representation of owners of underperforming retail centers. She has a proven track record of devising innovative solutions for reconfiguration and redevelopment, effectively addressing existing Reciprocal Easement Agreements (REAs), leases, and zoning limitations. Her role as an expert witness in litigation pertaining to REAs for 1970s-era shopping centers further highlights her depth of knowledge and expertise.

John M. Nolan October 22, 2024 Page 2

Additionally, Cyndi provides valuable counsel regarding the Interstate Land Sales Full Disclosure Act (ILSFDA), demonstrating her commitment to educating clients about their rights and responsibilities. Her contributions to the field extend beyond her practice; she actively writes on real estate topics and shares her insights through teaching.

Cyndi Stoval's dedication to education is evident in her role as an instructor for Colorado Bar Association CLEs, where she teaches vital topics such as right of way, real estate planning, and virtual closings, empowering legal professionals with essential knowledge and skills.

I firmly believe that Cyndi Stovall's extensive experience, commitment to excellence, and passion for real estate law will make her a valuable asset to the American College of Real Estate Lawyers. I strongly recommend her for membership and am confident she will uphold the values and standards of this prestigious organization.

I have received and reviewed the Proposal for Membership submitted by David Camp and certify that Cyndi Stovall satisfies the criteria for selection to the College as set forth in Section 4 of the Guidelines for Regular Member Selection. In my opinion and to my knowledge, the Nominee satisfies ACREL's Statement of Professionalism and exemplifies the standards of professional integrity and civility as provided in the Guidelines. I am not (a) in the same firm, business entity, faculty or other organization as the Nominee, (b) related by birth or marriage to the Nominee, or (c) a current Governor or member of the Member Selection Committee of the College. Except as disclosed below, neither the nominee nor his/her employer regularly employs or retains me or my law firm or employer, and my business relationship, if any, with the nominee is as follows: None.

Thank you for considering this nomination.

Very truly yours,

Michel P. Williams